



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-A
Job Sheet 181681



Part No: RB072610-H-A

Job Qty: 2 ea

Part Name: AS350 / AS355 & EC120 Skidtube Attachment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/3/18

Job Tracking No:

Due Date: 8/24/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H-A Rev.5 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	8/24/18	8/24/18	0.00	0.00	Purchasing		<i>[Signature]</i> AUG 28 2018
110	Packaging	2 pcs	8/24/18	8/24/18	0.00	0.00	Packaging2		<i>[Signature]</i> AUG 28 2018
120	QC	2 pcs	8/24/18	8/24/18	0.00	0.00	QC6		38
130	Packaging	2 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	2 Ea	8/24/18	8/24/18	0.00	0.00	QC21		AUG 30 2018

Part Op 100 - Issue P/O: 040605 MANUFACTURE RB072610-H-A AS PER DWG Supplier: METEC Certificate of conformity
Descriptions: is required

Aug 23, 2018 x 2 [Signature]

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-AP	AS350/355 & EC120 SKID TUBE ATTACHMENT	2 pcs (1 ea)	100-Purchasing	<u>S106143</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-AP	2	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/3/18 1:59 PM dart.Lussier.Patrick

Container No: S106143



S106148

Part: RB072610-H-A

Job No: 181681

Serial No/Batch: S106148

Revision: 5

Inspector:

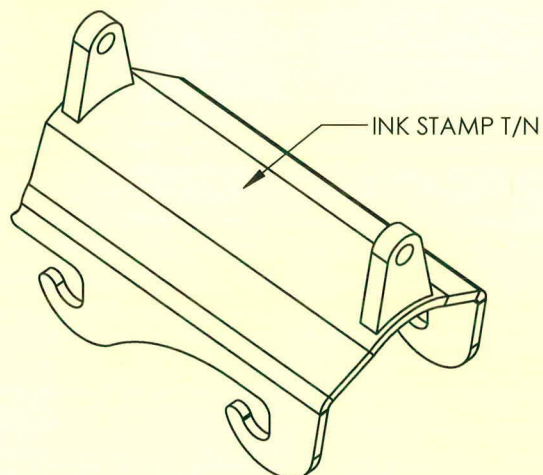
Exp Date:

Instructions:

Date: 08/28/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG	
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG	
3		A03 INCREASED TOLERANCE ON 3.825 TO ± 0.060 .	6/28/2012	JAG	SE
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	UPDATED TO NEW DRAFTING STANDARD. ADDED INK STAMP T/N SHT 1. -A01 CH'D P/N WAS RB072610-H-A0 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOTE. -A03 CH'D P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ± 0.060 . ADDED DIM 3.450 ± 0.060 . CH'D MAT'L WAS 1018/1020 IS 1018/1020 CR. -A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG



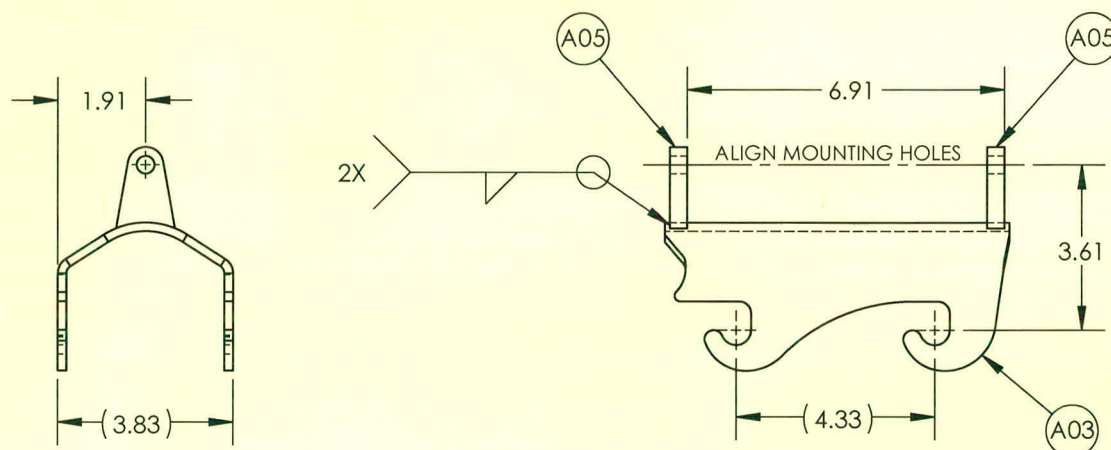
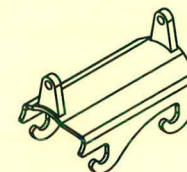
NOTE:
USED ON MODEL: EUROCOPTER AS350, AS355 & EC120.

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A	REV 5
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/07/2017	SEE NOTE
SCALE 1:3	DATE 3/9/2011 SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-A01	2	WELDMENT			2
	1		-A03		BODY	1018/1020 CR		3
	2		-A05		TAB	A514		4
	ASSY -A01							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	-A01 CH'D P/N WAS RB072610-H-A01 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOTE.	6/20/2017	RJC	JAG

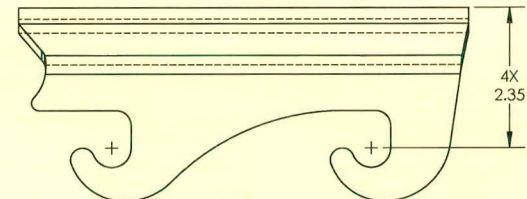
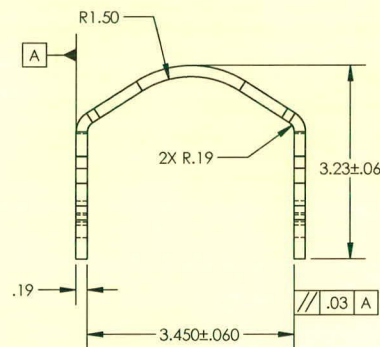
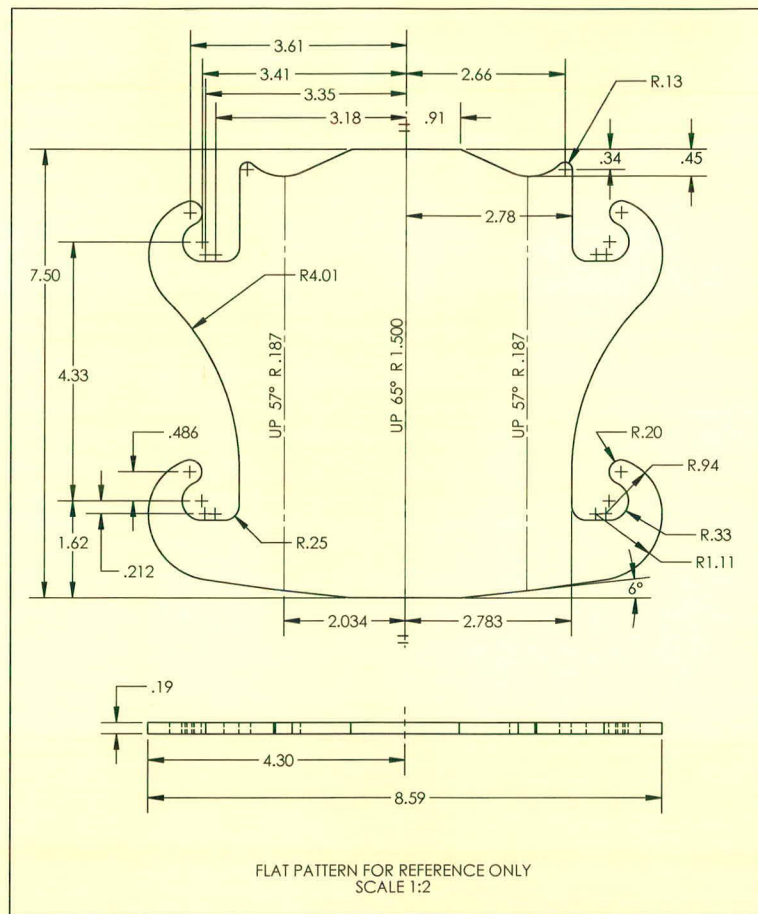


A01
WELDMENT

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A-A01	REV 5
MAT'L HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/07/2017	SEE SHT 1 NOTE
SCALE 1:4	DATE 3/9/2011
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG
3		A03 INCREASED TOLERANCE ON 3.825 TO $\pm .060$.	6/28/2012	JAG
5	17-0145	A03 CHD P/N WAS RB072610-H-A-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 $\pm .060$. ADDED DIM 3.450 $\pm .060$. CHD MATL WAS 1018/1020 IS 1018/1020 CR.	6/20/2017	RJC
				JAG



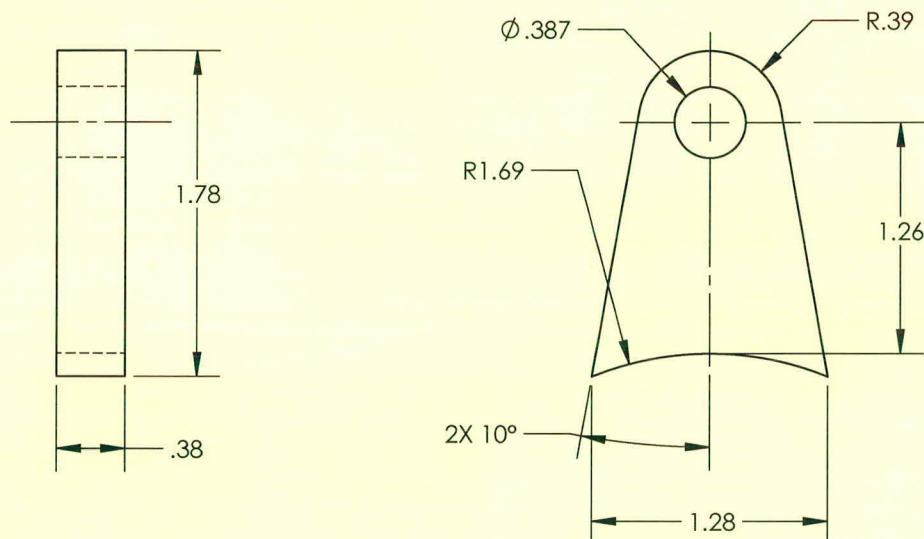
DART AEROSPACE	
TITLE: GROUND HANDLING WHEELS	
DWG NO: RB072610-H-A-A03	REV 5
MATERIAL: 1018/1020 CR	
FINISH: SEE -A01	
SPEC: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .010 FRACTIONS ± 1/8 XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125	
DRAWN BY: PERRITT	
CHECKED: DD 06/22/2017	
OPPS APPR: AA 06/26/2017	
QA APPR: JIL 06/28/2017	
APPROVED: JAG 07/07/2017	
SCALE: 1:2	DATE: 3/9/2011
SHEET 3 OF 4	

(A03)

BODY

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0145	-A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG



A05

TAB

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A-A05	REV 5
MAT'L A514	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -A01	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$.03 ANGLES $\pm$ 1°
	.X $\pm$.1 SURFACES = 125 $\sqrt$
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES
CHECKED: DD 06/22/2017	.015 x 45° OR .015R
OPPS APPR: AA 06/26/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 06/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 07/07/2017	USED ON MODEL
SCALE 1:1	SEE SHT 1 NOTE
DATE 3/9/2011	SHEET 4 OF 4



Dart Aerospace Ltd. —
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040685**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040685
PO Date: 8/3/18
Due Date: 8/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pynt Terms: Net 60

Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181681	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	8/28/18	2 pcs	0 pcs	2 pcs	\$563.00/pcs	\$1,126.00

DAS
38
8-89

Line Item Note ** 1 set require 2 units **
W/O 181681

Grand Total: \$1,126.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

[Signature]

Plex 8/28/18 3:10 PM dart.Lussier.Patrick

0-33
38
0-33



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22879
Date: Aug 24, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040685	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Aug 24, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
AS350/355 & EC120 Skid Tube Attachment, dwg # RB072610-H-A Rev.5		Each	2	2	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

Received by _____	Thank you for your order!
-------------------	----------------------------------



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RB072610-H-A Rev.5	Skid Tube Attachment	40685

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

DAS
38
9-99

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, August 27, 2018

240
88
98-2